



TECHNICAL SHEET



PF/9110 | 7040 | 7016

UHS PRIMER FILLER

DESCRIPTION

PF/ is a UHS primer designed for car refinish. It stands out for its high hiding power, easy application and fast sandability. Adhesion on: steel, aluminum, galvanized, GRP, PP-EPDM, ABS.

COLORS

Mixing the 3 base colors of the PF range you can achieve different shades of gray for a right hiding power of each of the colors of the **W6000** series.

	9110	7035	7040	7107	7016
PF/9110	100	75	—	—	—
PF/7040	—	25	100	75	—
PF/7016	—	—	—	25	100

SURFACE PREPARATION

Before starting with the repair, sand, clean and degrease correctly with degreaser **SO/1020-SO/4020**. Recoatable with the **W6000** Series.

On plastic surfaces not included on this technical data sheet, first apply the plastic addition promoter **SP/1895**.

APPLICATION INSTRUCTIONS

Leave 5 minutes between layers or until matt surface. Avoid high film thickness to prevent delays in the process or shrinkage in the finish coat. Apply a fine and uniform layer facilitating a finish of the painting system with excellent levelling and sharpness.



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APPLICATION

Mixing ratio Volume	PF/ 9110-7040-7016 HA/8010 Slow HA/8020 Medium HA/8030 Fast HA/8040 Extra-Fast	100 11 11 11 11	1,25h. 1,25h 1,25h 1h																			
Mixing ratio Volume	PF/ 9110-7040-7016 HA/8045 Slow HA/8055 Medium HA/8065 Fast HA/8070 Extra-Fast	100 13 13 13 13	1,25h. 1,25h 1h 45'																			
Application viscosity	25-30" SO/5000 10-15%																					
Gravity spraygun Application pressure	1,4 – 1,8 mm 2-2,5 bar																					
Nr of layers Thickness	1 – 3 coats 75-100 µm																					
Thinner evaporation time	5' -10' between layers 5' -10' before force drying																					
Drying time 20°C (to manipulate) IR Middle wave 60°C	<table border="1"> <thead> <tr> <th></th> <th>HA/8010 HA/8045</th> <th>HA/8020 HA/8055</th> <th>HA/8030 HA/8065</th> <th>HA/8040 HA/8070</th> </tr> </thead> <tbody> <tr> <td>20°C</td> <td>30'</td> <td>30'</td> <td>30'</td> <td>30'</td> </tr> <tr> <td>IR Middle wave</td> <td>10-12'</td> <td>10-12'</td> <td>8-10'</td> <td>8-10'</td> </tr> <tr> <td>60°C</td> <td>20'</td> <td>20'</td> <td>15-20'</td> <td>15-20'</td> </tr> </tbody> </table>		HA/8010 HA/8045	HA/8020 HA/8055	HA/8030 HA/8065	HA/8040 HA/8070	20°C	30'	30'	30'	30'	IR Middle wave	10-12'	10-12'	8-10'	8-10'	60°C	20'	20'	15-20'	15-20'	
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ATTENTION: In the case of flexible or semi-flexible plastic supports, it is possible to add 5% of SINNEK PL / 7078 additive on component A. The proportions of hardener and thinners remain the same.

FINISH

Sanding	20°C		IR Middle wave 60°C	
	P320 P400	HA/8010/8045 2h. HA/8020/8055 2h. HA/8030/8065 1,5h. HA/8040/8070 1h.	After drying and cooling	



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SAFETY AND HYGIENE

Recommendable to use the appropriate personal protective equipment during application to avoid irritation of breathing tract, skin and eye irritation.

For professional use only.

STORAGE

Keep covered in a dry and ventilated place, avoiding direct exposure to sunlight. We advise Temperature above 5°C, recommended between 15-30°C.

VOC

PF/ has a lower organic solvent content than the traditional, compliant with the European Norm 2004/42/CE II(C) [540] <540 g/l

The information contained in this Technical Data Sheet is based on our knowledge and experience and with it we try to advise and inform, being the responsibility of the user to take the necessary measures to guarantee the intended purpose of the product. FOR PROFESSIONAL USE EXCLUSIVELY.

SINNEK

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