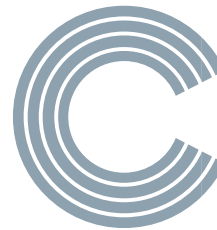


URKIFLY 2K UHS Express Clearcoat



DESCRIPTION

UHS clearcoat developed exclusively for partial, SPOT REPAIR. It stands out for its hardening speed, making possible to have the vehicle operational 40' after the application of the clearcoat without need of heating the booth. This allows savings from energy in the painting cycle, as well as an increase in productivity.

A 10 min drying process can be done in the booth at 60°C or at 40°C for 20'. By IR-drying, 5 min.

URKIFLY can be polished approximately 1 hour after drying.

Excellent gloss finish, extensibility, with resistance to UV rays, abrasion and chemical agents are obtained.

HARDENERS

As it's a product conceived for SPOT REPAIR, where speed of work is required, it has been designed to be used with one single ultra-fast hardener.

Hardener
E-253 Ultra Fast

SURFACE PREPARATION

Sprayed directly over the basecoat (both solvent and water-based) after at least 30 min. from its application.

When using water-based undercoats it is very important to ensure that the water has completely evaporated before applying the clearcoat.

The use of BESA Tack Cloths is recommended before applying it.

USE



Best results are achieved with 1.2mm fluid peak. Apply two crossed-coats with an interval of 5 to 10 min. to allow flash-off.

It can be used between 5°C and 35°C. The product has been tested in extreme humidity and heat conditions.

After applying the URKIFLY clearcoat, it is recommended to use URKIBLEND spray in areas where it may have been oversprayed, in order to achieve full integration of the applied clearcoat with the previous' film.

The application must be done in the 30 min. lapse after mixing of both components. Both clearcoat and hardener's cans must be closed after each use.

APPLICATION



	ULTRA FAST E-253
 Mixing ratio Volume Weight	2:1 V 100:52 P
 Pot-life	30'
 Application viscosity Dilution %	18-20" Thinner is not required
 Gravity Gun Application pressure	1,2 mm 2-2.5 bar
 Number of coats Total thickness	2 coats 50-60 µm
 Flash time	5-7' between coats 20' before accelerating drying
 Drying Time 20°C IR Medium wave 60°C	40' 5' 10'
 Polishing 20°C IR Medium wave 60°C	After drying in each case 1h 1h 1h

MIXING RATIOS



	100 g	250 g	500 g	1000 g
URKIFLY	66	165	330	660
HARDENER	34	85	170	340

SAFETY INSTRUCTIONS 

The use of appropriate personal protective equipment is recommended during application, to prevent the irritation of the respiratory tract, skin and eyes. For professional use only.

STORAGE 

Keep in a tightly covered container, in a dry and ventilated place, avoiding direct exposure to sunlight. Temperature above 5°C is recommended, between 15 and 30°C optimal.

VOC 

The VOC content of URKIFLY is a maximum of 420 g/l, , in compliance with European standard 2004/42/CE IIB(D) (420) <420 g/l.

The information contained in this Technical Specification Sheet is based on the knowledge and experience of the BESA technical department, and with it it's intended to advice and inform, being the responsibility of the user to take the necessary measures to guarantee the intended purpose of the product. **FOR PROFESSIONAL USE ONLY.**
